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D3681-1

Job Sheet 187604



Part No: D3681-1

Job Qty: 200 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 1/11/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV A IPP Rev A new issue 07-10-30 DD verified by:EC IPP Rev:B Ecn 1056 Rev A dwg DD IPP Rev:C
add seq 125 DD 10.05.03 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	1/11/19	1/11/19	0.00	0.00	Start Up Machining-2		180 11/11/19
100	Hardinge	200 pcs	1/11/19	1/11/19	0.06	5.29	Hardinge		191/11/19
120	QC	200 pcs	1/11/19	1/11/19	0.00	0.00	QC8		191/11/19
125	Skidtubes	200 pcs	1/11/19	1/11/19	0.00	1.42	Skidtubes-2		191/11/19
130	Packaging	200 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-1		191/11/19
140	QC21-SA	200 Ea	1/11/19	1/11/19	0.00	0.00	QC21		191/11/19

Part Op 100 - 1-TURN AS PER FOLIO FA711& DWG D3681

Descriptions: 125 - 1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

130 - ***STOCK IN SKIDTUBE CELL*** 26001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T0.3125W.058	Aluminum Tube .3125 X .058W	68 ft (.34 ea)	90-Start up Operation	3126576 5092702

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T0.3125W.058	68	143	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.313inches ± 0.010	0.323 0.303		
2	Spacer	0.197inches ± 0.010	0.207 0.187		
3	Spacer	4.080inches + 0.030 - 0.000	4.110 4.080		
4	Spacer	0.025inches ± 0.010	0.035 0.015		
5	Spacer	45.0Degrees ± 0.5	45.5 44.5		

Plex 12/10/18 10:31 AM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier ☐</td> </tr> <tr> <td></td> <td></td> <td></td> <td>Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐				Quality ☐								
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Date : _____	Sequenc _____			MRB (QSI042)																									
Description Work Order Disposition Revision Fault Category				Completed By																									
				Lead hand / Supervisor																									
				QC / QA Coordinator																									
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